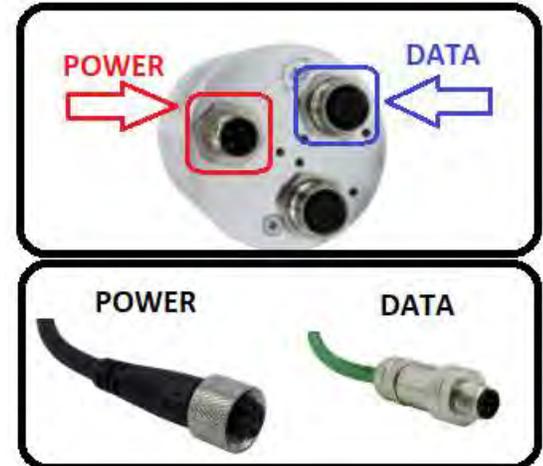


Establishing a Connection with the Fenac Ethernet IP Encoder Device

Power cable and data cable are correctly connected to the device. Details about the connection pinout structure are explained in the section "4.Connector & Pin Assignment". Power cable and data cable are indicated in the figure on the side. It is also specified to which input ports the power cable and data cable will be connected to the Fenac Ethernet IP encoder. The device can be supplied with DC voltage in the range of 10V to 30V. The other end of the data cable must be connected to an Ethernet IP master. Here we will talk about two methods. Defining a personal computer as an ethernet IP master device and connect the data cable to the ethernet port of a PC is an easy method, as no external hardware is required. You can do your various tests in this way. The other method is to use a PLC device with Ethernet IP Master as traditionally



Method 1
PC as Master



Method 2
PLC as Master

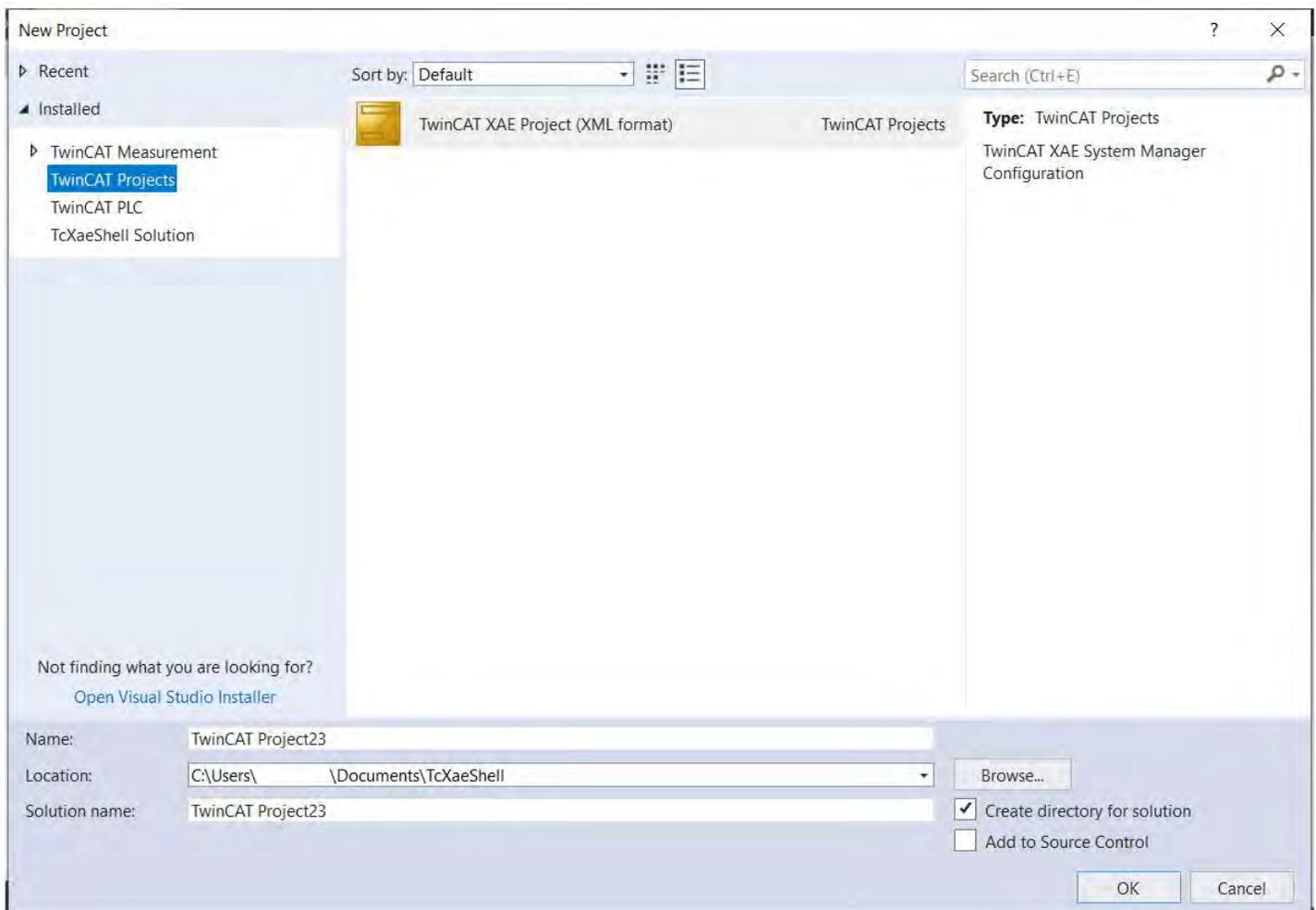


Method 1: PC as Ethernet IP Master

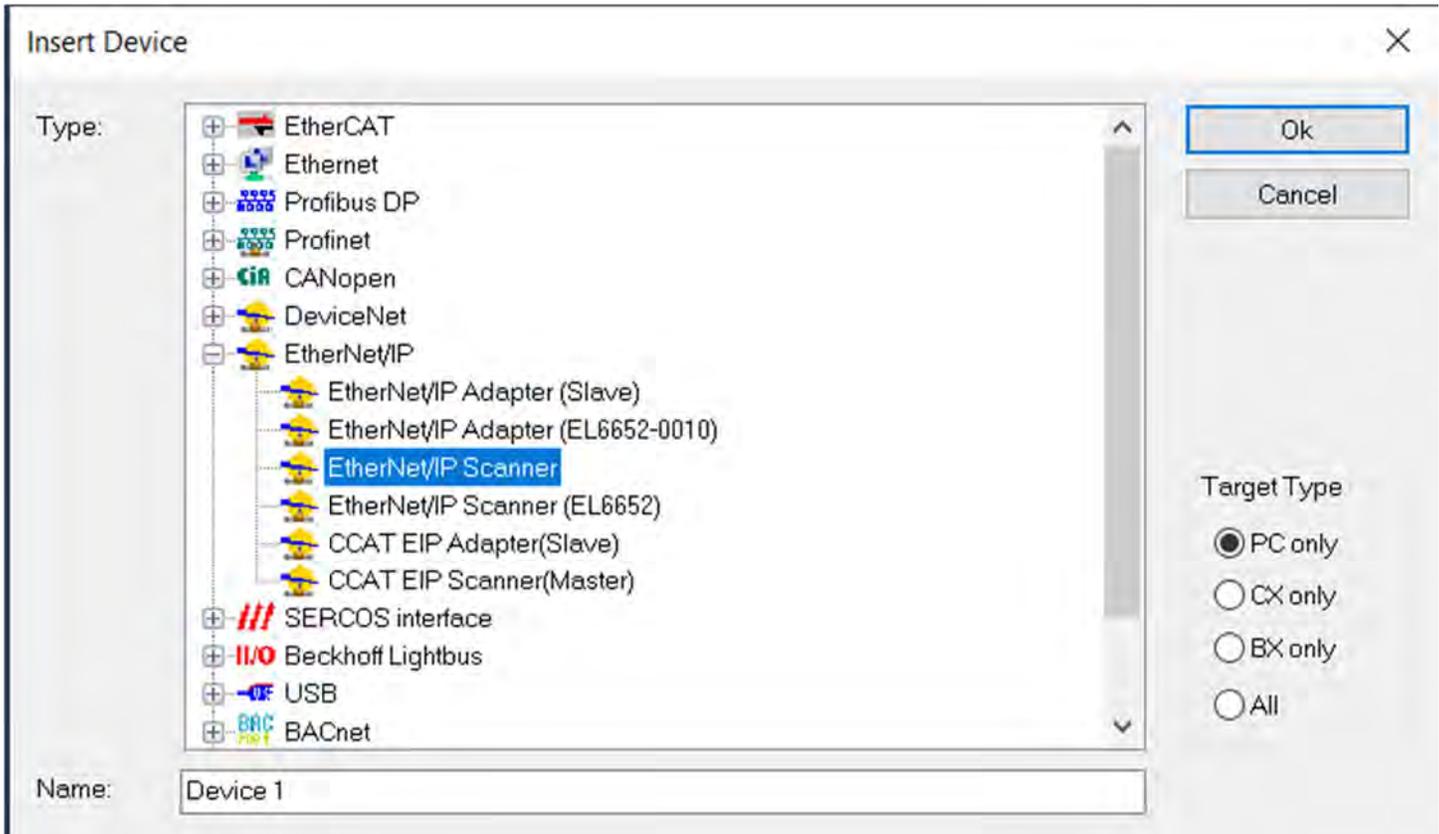
If you have a PC with an Ethernet Ip compatible ethernet card, you can quickly establish a connection with this method without any external hardware. This method may not work depending on the chipset of your computer's ethernet card. After supplying the Ethernet Ip encoder by a voltage in the range of 10-30V from the power supply, connect the data cable to the Ethernet port of your PC. After this process, the status LEDs on the ethernet port of your PC will light up, indicating that there is a successful connection.

TwinCAT version 3 must be installed in your PC. Open the TwinCAT 3 interface.

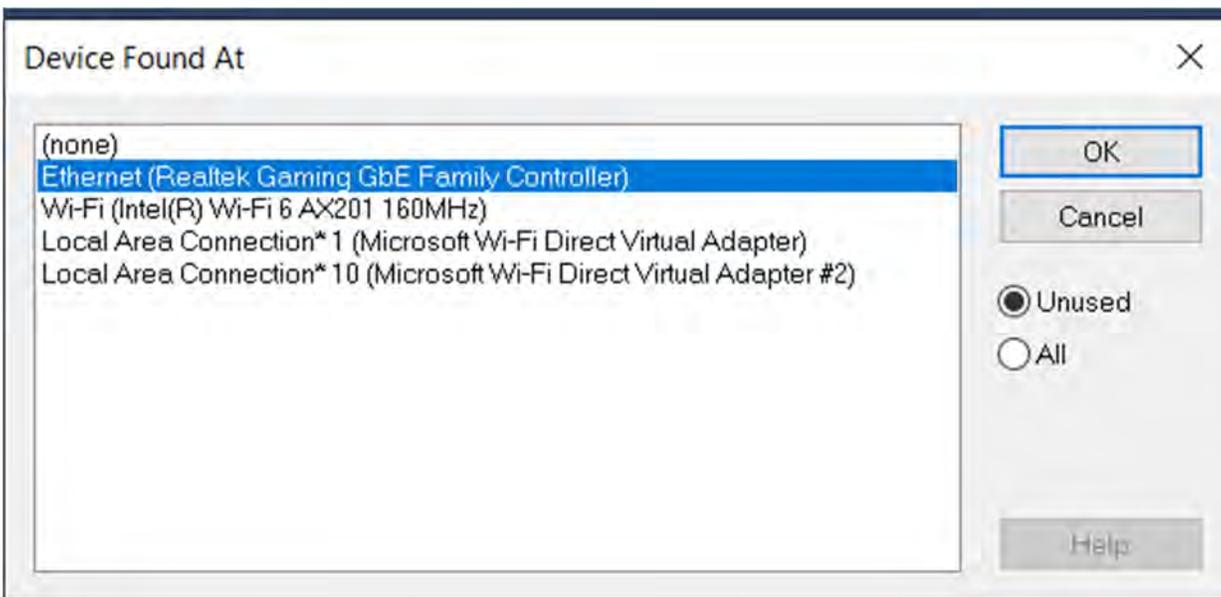
Click on File>New>Project to start a new project. Give the project to a name then click OK.



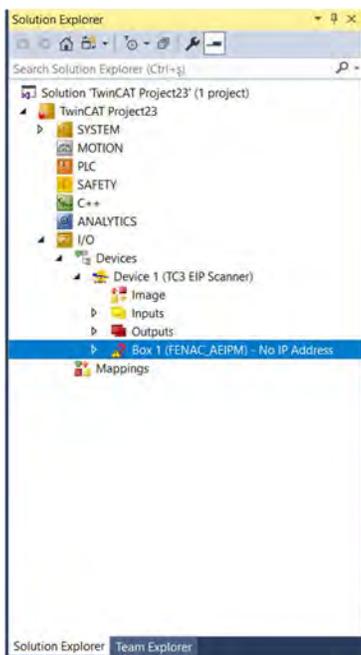
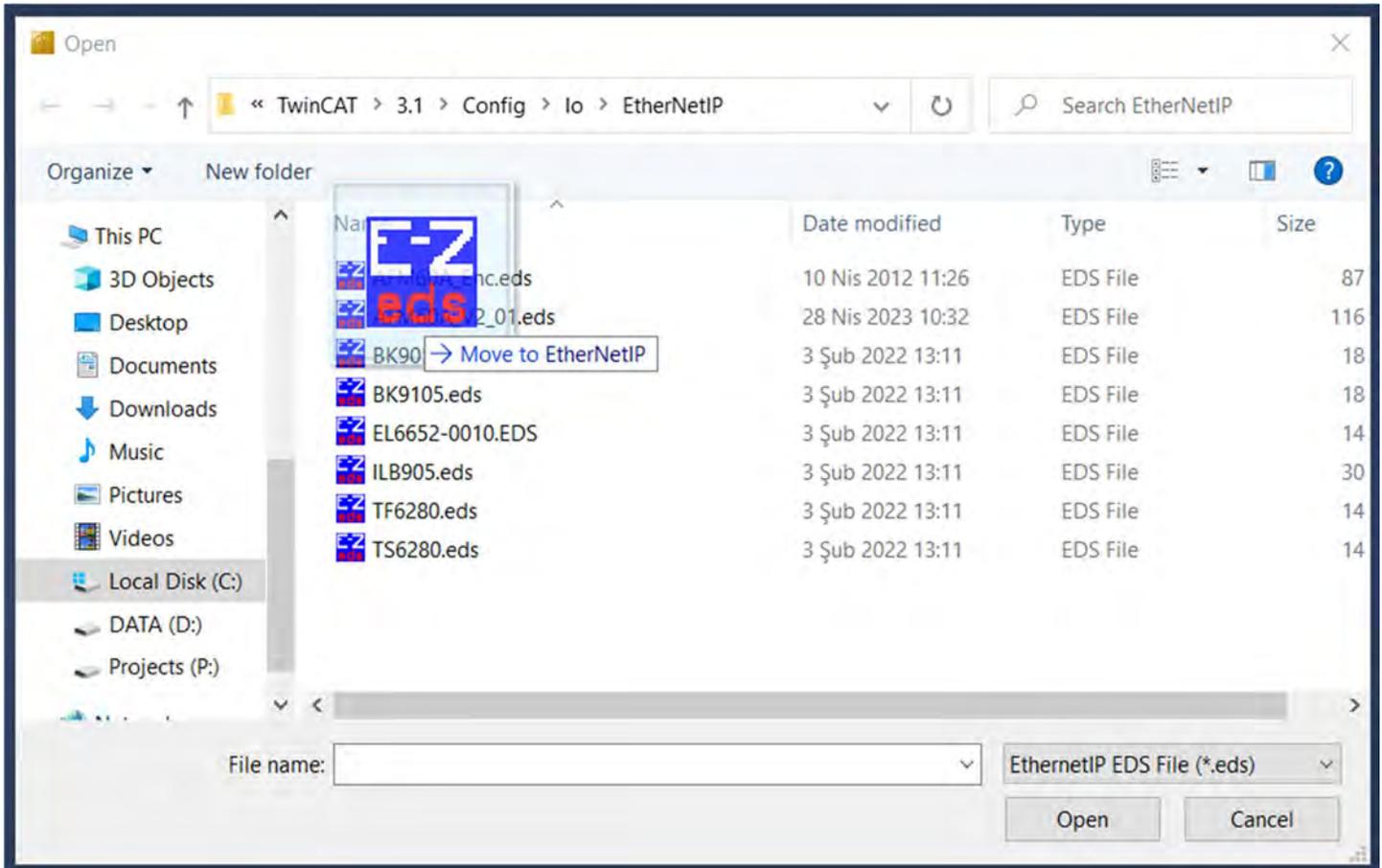
From the left tab click on I/O>Devices right click and Add a new item to add EtherNET IP master device. To define your PC as EtherNET IP master device chose “EtherNET/IP Scanner” and select Target Type as “PC only”. Then click ok.



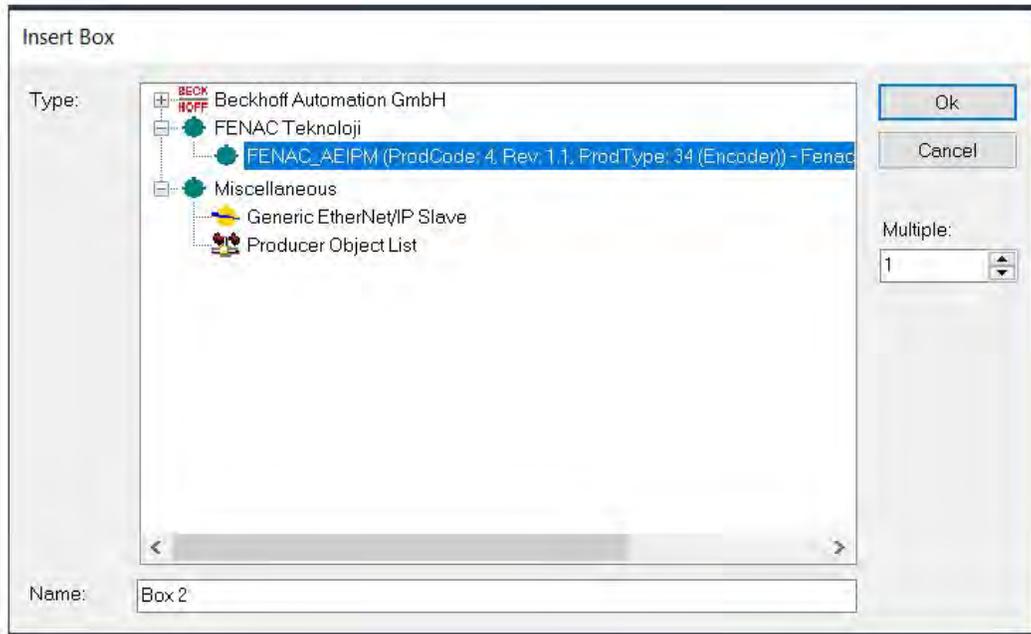
In our case, Ethernet(Realtek Gaming GbE Family Controller) supports ethernet IP communication so we chose it and click OK.



In the left side The Device 1(TC3 EIP Scanner) added. Right click on it to “Import EDS File”. Related twinCAT directory on your PC should open up and you need to add “Fenac_Ethernet_IP_Encoder_AEIPM.EDS” file to this folder. After that click on Fenac_Ethernet_IP_Encoder_AEIPM.EDS to select it and click Open.



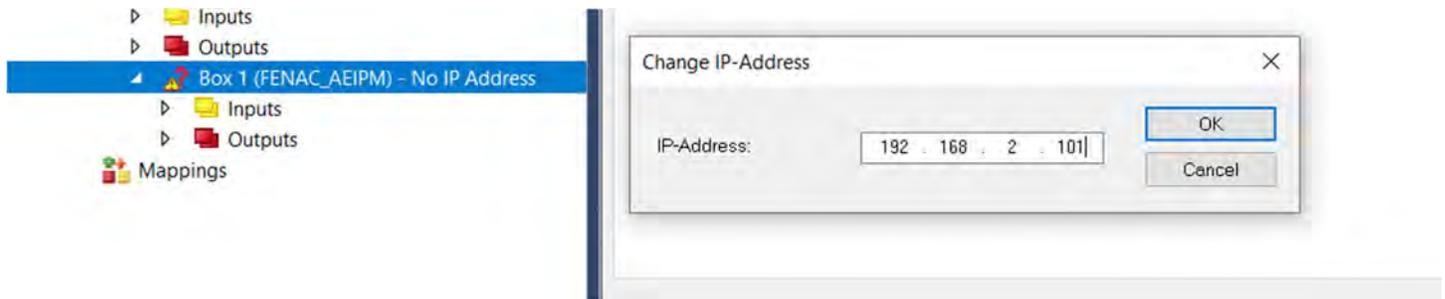
On the left side again right click on Device 1(TC3 EIP Scanner) and add new item to add encoder slave device from our eds file. Find FENAC_AEIPM device from there and select it and click OK to add it. If you don't have the EDS file you can download it from www.fenac.com.tr.



After this addition you should configure the Master's Ip address. Double Click to "Device 1(TC3 EIP Scanner) to open settings. In the "settings" tab you should set an IP address under the F800:0 object. Set the master IP address and Network mask. In our case we are using 192.168.2.123 as master. And set the Network Mask as 255.255.255.0.

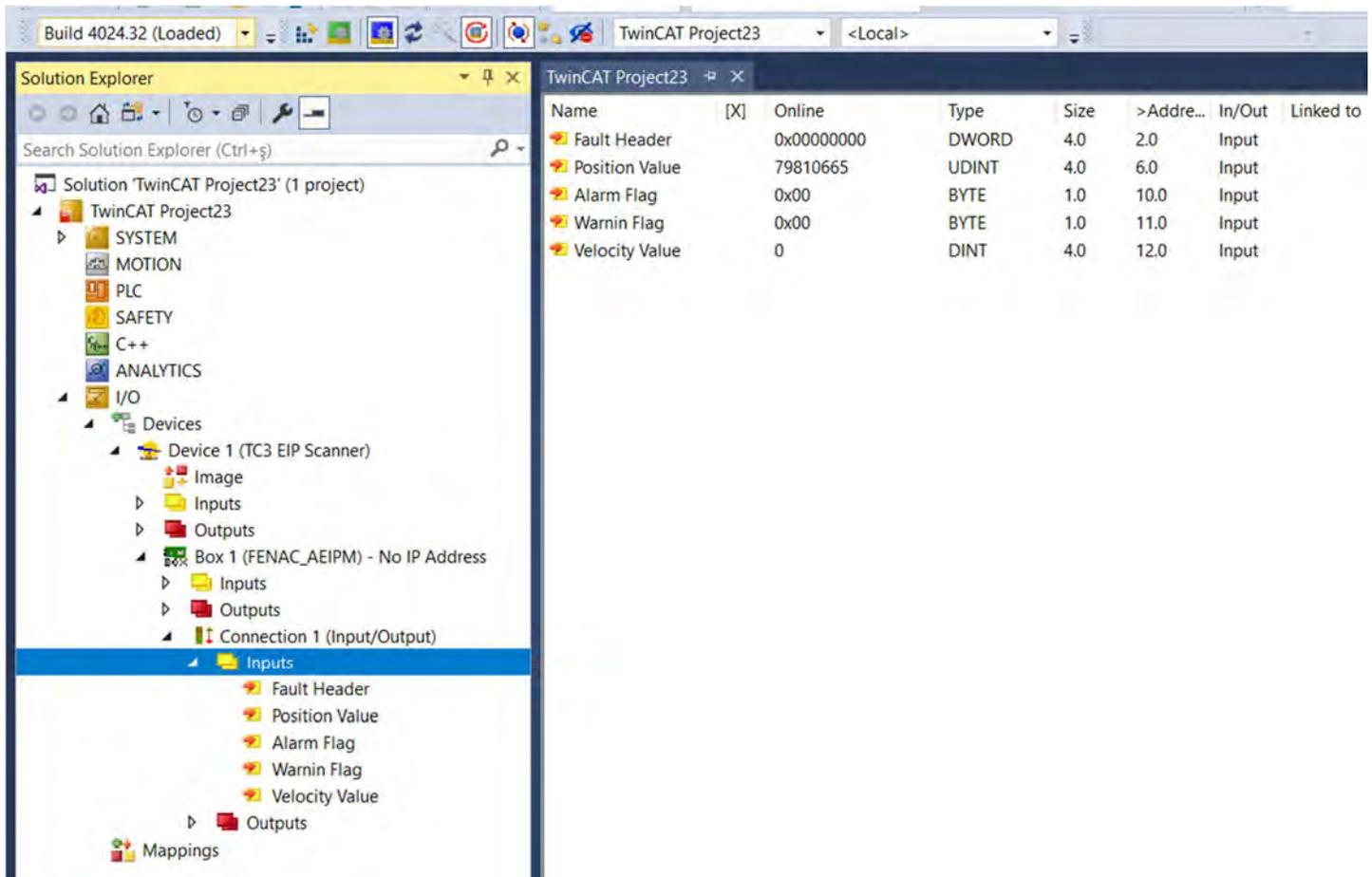
Index	Name	Flags	Value	Unit
F800.0	Master Settings	MRO	> 43 <	
F800.01	Number	MRO	0x0001 (1)	
F800.03	Product Name	MRW	Device 1 (TC3 EIP Scanner)	
F800.04	Device Type	MRO	0x000C (12)	
F800.05	Vendor ID	MRO	0x006C (108)	
F800.06	Product Code	MRO	0x1889 (6281)	
F800.07	Revision	MRO	3.1	
F800.08	Serial Number	MRO	0x00000000 (0)	
F800.20	MAC Address	MRO	6E 02 E0 5B F2 38	
F800.21	IP Address	MRW	192.168.2.123	
F800.22	Network Mask	MRW	255.255.255.0	
F800.23	Gateway Address	MRW	0.0.0.0	
F800.24	DHCP Max Retries	MRW	0	
F800.25	TCP/IP TTL	MRW	128	
F800.26	TCP/IP UDP Checksum	MRW	TRUE	
F800.27	TCP/IP TCP Timeout	MRW	30 Seconds	
F800.28	MultiCast TTL	MRW	1	
F800.29	MultiCast UDP Checksum	MRW	FALSE	
F800.2A	Forward Class3 to AmsPort	MRW	DISABLED	
F800.2B	Advanced Options	MRW	0x0000 (0)	
F900.0	Master Info	RO	> 43 <	

Finally we can set our FENAC_AEIPM encoders IP address to. To do that right click on Box1 (FENAC_AEIPM) and set the IP address as 192.168.2.101 then click OK. After this step the question mark on our encoder will disappear.



Right-click on Box 1(FENAC_AEIPM) > Append I/O connection > Exclusive Owner to add connection to our project.

Open the Connection 1 and click on Inputs then press reload devices button. You should see the Process Datas such as Position Alarm and Velocity. If you do not see the outputs, you should click on the 'Reload Devices' button above. ()



ETHERNET IP ENCODER OUTPUTS AND CONFIGURATION

Name	[X]	Online	Type	Size	>Addre...	In/Out
Fault Header		0x00040000	DWORD	4.0	2.0	Input
Position Value		2553251	UDINT	4.0	6.0	Input
Alarm Flag		0x00	BYTE	1.0	10.0	Input
Warnin Flag		0x00	BYTE	1.0	11.0	Input
Velocity Value		0	DINT	4.0	12.0	Input

Here you can see the position value and Velocity Value changing when you turn the encoder shaft. These are the Process Data and it updates cyclically.

CHANGING THE RESOLUTION

ParamID	Name	Value	Datatype	Offset	S.	Help String
6	SingleTurn	262144	UDINT	0	4	Counts for per revolution.
7	TotalRange	1073741824	UDINT	4	4	Total number of counts
112	Preset_Parameter	0	UDINT	8	4	Set a value for position at the moment.
113	preset_changed	0	UDINT	12	4	Enabling Preset value. Enter 1 to enable Preset_Parameter
114	Store_Parameters	0	UDINT	16	4	1702257011 (0x65766173) The signature that shall be written is "save!" (evas)
115	Restore_Parameters	0	UDINT	20	4	1684107116 (0x64616f6c) The signature that shall be written is "load!" (doal)
110	Operating_Parameter	0	UINT	24	2	Enter 4 for Scaling enable. Enter 1 for increment CCW. Enter 5 for Scaling enabled and increment CCW
0	Static Parameter		Unknown	26	2	
120	Change IP Address	101	UINT	28	2	192.168.2.XXX. Enter 1-255 to change XXX byte of IP Address.
121	Change IP Address2	2	UINT	30	2	192.168.YYY.101 Enter 1-255 to change YYY byte of IP Address.
122	Change IP Address3	168	UINT	32	2	192.ZZZ.2.101 Enter 1-255 to change ZZZ byte of IP Address.
123	Change IP Address4	192	UINT	34	2	TTT.168.2.101 Enter 1-255 to change TTT byte of IP Address.

As shown in the above picture Config Instance has the SingleTurn Value to configure revolution per span. You can set it to a new value and enable scaling option to configure new resolution per span. TotalRange parameter is also same but it limits the highest countable point (overflow point). Both of this SingleTurn and TotalTurn value to work you should enable scaling by setting Operating_Parameter's 2nd bit as 1. Operating_Parameter also configures the CW and CCW increment options. By setting zeroth bit of the Operating_Parameter you can configure the CW/CCW incrementations. 0 is CW and 1 is CCW so you should set it 1 for CCW.

CHANGING PRESET PARAMETER

When you need to set a particular physical (mechanical) position as the starting point you should preset this position to achieve this.

In this example we change the Preset_Parameter as 100 to start from 100 counts. To do this we also set preset_changed value as 1. As you can see below the new Position Value is 100

TwinCAT Project32

ParamID	Name	Value	Datatype	Offset	Size [Bytes(.Bit..)
9	SingleTurn	262144	UDINT	0	4
10	Operating_Parameters	0	UINT	4	2
11	TotalRange	1073741824	UDINT	6	4
12	Preset_Parameter	100	UDINT	10	4
13	preset_changed	1	UDINT	14	4

TwinCAT Project32

Name	[X]	Online	Type	Size	>Addre...	In/Out
Fault Header		0x00040000	DWORD	4.0	2.0	Input
Position Value		100	UDINT	4.0	6.0	Input
Alarm Flag		0x00	BYTE	1.0	10.0	Input
Warnin Flag		0x00	BYTE	1.0	11.0	Input
Velocity Value		0	DINT	4.0	12.0	Input

ONLINE PRESET MODE

User also can set Preset Value when online. Click on Connection 1 then Outputs tabs, you can set Preset_Online Parameter.

Name	[X]	Online	Type	Size	>Addre...	In/Out	Linked to
Preset_Online		0	UDINT	4.0	2.0	Output	
Consumed Data		0	UINT	2.0	6.0	Output	
Consumed Data_1		0	UINT	2.0	8.0	Output	

Name	[X]	Online	Type	Size	>Addre...	In/O
Fault Header		0x00000000	DWORD	4.0	2.0	Inpu
Position Value		100	DINT	4.0	6.0	Inpu

CHANGING IP ADDRESS

User can change default IP Address (192.168.2.101). Click on Connection 1 then Config Instance then enter value between 1 to 255 to set up the last byte of the IP Address. (192.168.2.XXX) You can change 4 bytes of full IP Address. After you enter desired IP Address, user need to store parameters. Next page (STORING PARAMETERS part) you can see how to store parameters.

ParamID	Name	Value	Datatype	Offset	Size [Bytes, Bit...	Help String
6	SingleTurn	262144	UDINT	0	4	Counts for per revolution.
7	TotalRange	1073741824	UDINT	4	4	Total number of counts
112	Preset_Parameter	0	UDINT	8	4	Set a value for position at the moment.
113	preset_changed	0	UDINT	12	4	Enabling Preset value. Enter 1 to enable Preset_Param
114	Store_Parameters	0	UDINT	16	4	1702257011 (0x65766173) The signature that shall b
115	Restore_Parameters	0	UDINT	20	4	1684107116 (0x64616F6C) The signature that shall b
110	Operating_Parameter	0	UINT	24	2	Enter 4 for Scaling enable. Enter 1 for increment CCV
120	Change IP Address	101	UINT	26	2	192.168.2.XXX. Enter 1-255 last byte of IP Address.

Index	Name	Flags	Value
8000.0	Remote Node Settings (Box 1)	MRO	> 43 <
8000_	Slave Number	MRO	0x0001 (1)
8000_	IP Address	MRW	192.168.2.101

After storing parameters, you need to restart ethernet IP device. Then click on Slave device's setting tab and enter new configured IP Address to be able to communicate with the slave device.

STORING PARAMETERS

To Store parameters you should write 0x65766173 the signature which is actually "save" (evas).

In this example below we configure single turn as 10 and totalRange as 50 and scaling enabled by setting Operating_Parameter to 4. To store all this parameter to be able to save after power down situations we set Store_Parameters as 0x65766173.

ParamID	Name	Value	Datatype	Offset	Size	Help String
6	SingleTurn	10	UDINT	0	4	Counts for per revolution.
7	TotalRange	50	UDINT	4	4	Total number of counts
112	Preset_Parameter	0	UDINT	8	4	Set a value for position at the moment.
113	preset_changed	0	UDINT	12	4	Enabling Preset value. Enter 1 to enable Preset_Parameter
114	Store_Parameters	1702257011	UDINT	16	4	1702257011 (0x65766173) The signature that shall be written is \"save\" (evas)
115	Restore_Parameters	0	UDINT	20	4	1684107116 (0x64616F6C) The signature that shall be written is \"load\" (doal)
110	Operating_Parameter	4	UINT	24	2	Enter 4 for Scaling enable. Enter 1 for increment CCW. Enter 5 for Scaling enabled and increment CCW
0	Static Parameter		Unknown	26	2	
120	Change IP Address	101	UINT	28	2	192.168.2.XXX. Enter 1-255 to change XXX byte of IP Address.
121	Change IP Address2	2	UINT	30	2	192.168.YYY.101 Enter 1-255 to change YYY byte of IP Address.
122	Change IP Address3	168	UINT	32	2	192.ZZZ.2.101 Enter 1-255 to change ZZZ byte of IP Address.
123	Change IP Address4	192	UINT	34	2	TTT.168.2.101 Enter 1-255 to change TTT byte of IP Address.



↑ Reload button

After that we should click on Reload button to send this datas to our slave device in our case it is our encoder device.

Now our parameters saved inside of our Ethernet IP encoder. To test it we can restart the encoder by power down. After restart we should see the configurations from single turn and total turn values.

Name	[X]	Online	Type	Size	>Addre...
Fault Header		0x0000000a	DWORD	4.0	2.0
Position Value		28	UDINT	4.0	6.0
Alarm Flag		0x00	BYTE	1.0	10.0
Warnin Flag		0x00	BYTE	1.0	11.0
Velocity Value		0	DINT	4.0	12.0

RESTORING PARAMETERS

If we need to go back to the factory default configuration parameters we should restore the parameters. Click on Restore defaults button to get the default parameter values from the eds file. After that enter 0x64616F6C to Restore_Parameters which is actually signature for "load" (doal).

ParamID	Name	Value	Datatype	Offset	Size [Bytes(.Bit...
9	SingleTurn	0x40000	UDINT	0x0	4
10	Operating_Parameters	0x0	UINT	0x4	2
11	TotalRange	0x40000000	UDINT	0x6	4
12	Preset_Parameter	0x0	UDINT	0xA	4
13	preset_changed	0x0	UDINT	0xE	4
14	Store_Parameters	0x0	UDINT	0x12	4
15	Restore_Parameters	0x64616F6C	UDINT	0x16	4

Restore defaults Hex View



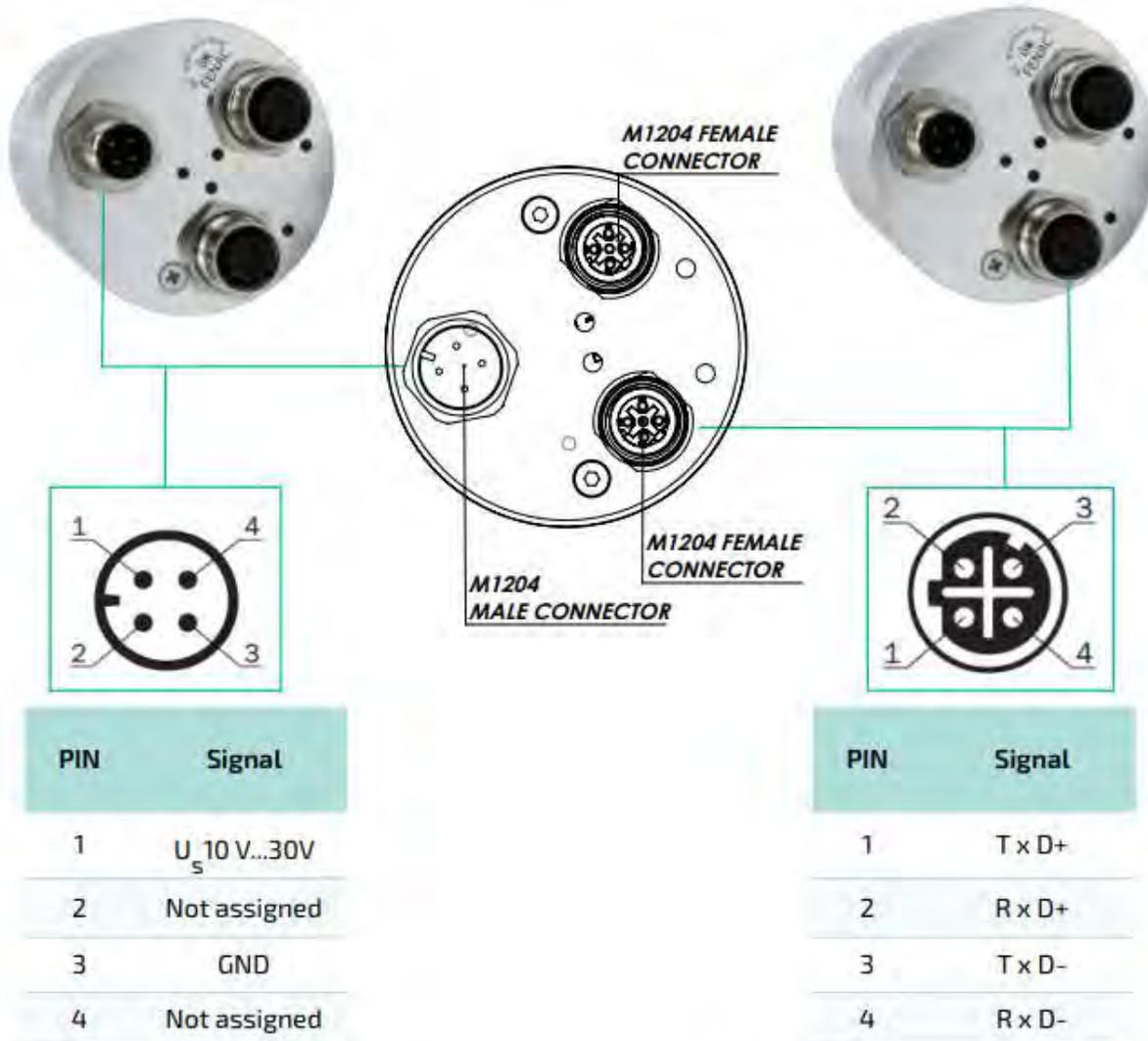
Reload button

Click on Reload button again to pass this info to our encoder. After that you can see the factory configuration like from below image.

Name	[X]	Online	Type	Size	>Addre...	Linked to
Fault Header		0x00040000	DWORD	4.0	2.0	
Position Value		3375963	UDINT	4.0	6.0	
Alarm Flag		0x00	BYTE	1.0	10.0	
Warnin Flag		0x00	BYTE	1.0	11.0	
Velocity Value		0	DINT	4.0	12.0	

4. Connector & Pin Assignment

Pin Assignment



Counter Connector Part Number

FCSF M1204 : M1204 Female Connector
FCSF M1204 R200 : M1204 Female Connector with 2 meter cable



Counter Connector Part Number

FCSM DTM1204 : D Type M1204 Female Connector
FCSM DTM1204 R200 : D Type M1204 Female Connector with 2 meter cable

