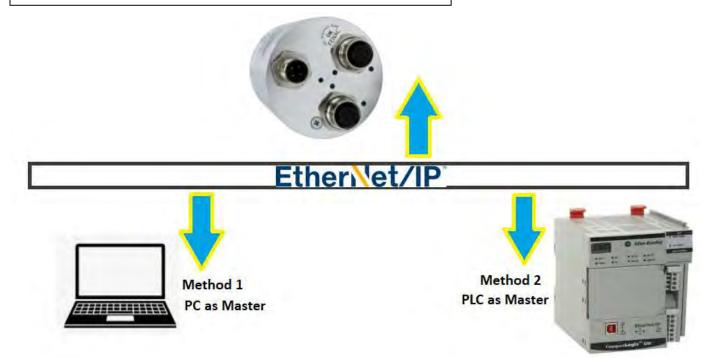


EtherNet/IP

Establishing a Connection with the Fenac Ethernet IP Encoder Device

Power cable and data cable are correctly connected to the device. Details about the connection pinout structure are explained in the section "4.Connector & Pin Assignment". Power cable and data cable are indicated in the figure on the side. It is also specified to which input ports the power cable and data cable will be connected to the Fenac Ethernet IP encoder. The device can be supplied with DC voltage in the range of 10V to 30V. The other end of the data cable must be connected to an Ethernet IP master. Here we will talk about two methods. Defining a personal computer as an ethernet IP master device and connect the data cable to the ethernet port of a PC is an easy method, as no external hardware is required. You can do your various tests in this way. The other method is to use a PLC device with Ethernet IP Master as traditionally









Method 1: PC as Ethernet IP Master

If you have a PC with an Ethernet Ip compatible ethernet card, you can quickly establish a connection with this method without any external hardware. This method may not work depending on the chipset of your computer's ethernet card. After supplying the Ethernet Ip encoder by a voltage in the range of 10-30V from the power supply, connect the data cable to the Ethernet port of your PC. After this process, the status LEDs on the ethernet port of your PC will light up, indicating that there is a successful connection.

TwinCAT version 3 must be installed in your PC. Open the TwinCAT 3 interface.

Click on File>New>Project to start a new project. Give the project to a name then click OK.

New Project					?	×
▶ Recent		Sort by: Default	• # E		Search (CtrI+E)	ρ.
	rts	TwinCAT XAE Pro	ject (XML format)	TwinCAT Projects	Type: TwinCAT Projects TwinCAT XAE System Manager Configuration	
Name:	TwinCAT Project2					
Location:	C:\Users\	\Documents\TcXaeShell		•	Browse	
Solution name:	TwinCAT Project2	5		C	Create directory for solution Add to Source Control OK Car	ncel





From the left tab click on I/O>Devices right click and Add a new item to add EtherNET IP master device. To define your PC as EtherNET IP master device chose "EtherNET/IP Scanner" and select Target Type as "PC only". Then click ok.

Insert Dev	vice		×
Type:	EtherCAT Ethernet Ethernet Profibus DP Second CANopen DeviceNet EtherNet/IP EtherNet/IP Adapter (Slave)		Ok Cancel
	EtherNet/IP Adapter (EL6652-0010) EtherNet/IP Scanner EtherNet/IP Scanner (EL6652) CCAT EIP Adapter(Slave) CCAT EIP Scanner(Master) CCAT EIP Scanner(Master) E-/// SERCOS interface E-II/0 Beckhoff Lightbus E	~	Target Type PC only CX only BX only All
Name:	Device 1		

In our case, Ethernet(Realtek Gaming GbE Family Controller) supports ethernet IP communication so we chose it and click OK.

(none) Ethernet (Realtek Gaming GbE Family Controller)	ОК
Wi-Fi (Intel(R) Wi-Fi 6 AX201 160MHz) .ocal Area Connection* 1 (Microsoft Wi-Fi Direct Virtual Adapter)	Cancel
Local Area Connection* 10 (Microsoft Wi-Fi Direct Virtual Adapter #2)	(Unused
	OAII
	Heliz





In the left side The Device 1(TC3 EIP Scanner) added. Right click on it to "Import EDS File". Related twinCAT directory on your PC should open up and you need to add "Fenac_Ethernet_IP_Encoder_AEIPM.EDS" file to this folder. After that click on Fenac_Ethernet_IP_Encoder_AEIPM.EDS to select it and click Open.

🖃 🚽 🛉 📕 « TwinCAT > 3.1 > Config > Io > EtherNetIP	~	U	, Search EtherN	etIP
rganize • New folder				
This PC	Date modif	fied	Туре	Size
3D Objects 🔐 and a c.eds	10 Nis 2012	11:26	EDS File	
Desktop	28 Nis 2023	3 10:32	EDS File	
$rightarrow$ Documents BK90 \rightarrow Move to EtherNetIP	3 Şub 2022	13:11	EDS File	
Downloads	3 Şub 2022	13:11	EDS File	
Music	3 Şub 2022	13:11	EDS File	
ILB905.eds	3 Şub 2022	13:11	EDS File	
TF6280.eds	3 Şub 2022	13:11	EDS File	
Videos TS6280.eds	3 Şub 2022	13:11	EDS File	
Local Disk (C:)				
DATA (D:)				
Projects (P:)				
• • · · · · · · · · · · · · · · · · · ·				
File name:		~	EthernetIP EDS File	(*.eds) ~
			Open	Cancel



On the left side again right click on Device 1(TC3 EIP Scanner) and add new item to add encoder slave device from our eds file. Find FENAC_AEIPM device from there and select it and click OK to add it. If you don't have the EDS file you can download it from www.fenac.com.tr.



EtherNet/IP[®]

Insert Box		
Туре:	Beckhoff Automation GmbH FENAC Teknoloji FENAC_AEIPM (ProdCode: 4, Rev; 1.1, ProdType: 34 (Encoder)) - Fenac Miscellaneous Generic EtherNet/IP Slave Producer Object List	Ok Cancel Multiple:
Name:	K Box 2	

After this addition you should configure the Master's Ip address. Double Click to "Device 1(TC3 EIP Scanner) to open settings. In the "settings" tab you should set an IP address under the F800:0 object. Set the master IP address and Network mask. In our case we are using 192.168.2.123 as master. And set the Network Mask as 255.255.255.0.

dex	Name	Flags	Value	Unit
- F800:0	Master Settings	MRO	>43<	
- F800:01	Number	MRO	0x0001(1)	
F800:03	Product Name	MRW	Device 1 (TC3 EIP Scanner)	
F800:04	Device Type	MRO	0x000C (12)	
F800:05	Vendor ID	MRO	0x006C (108)	
F800:06	Product Code	MRO	0x1889 (6281)	
F800:07	Revision	MRO	3.1	
F800:08	Serial Number	MRO	0x00000000 (0)	
F800:20	MAC Address	MRO	6E 02 E0 5B F2 38	
F800:21	IP Address	MRW	192.168.2.123	
F800:22	Network Mask	MRW	255.255.255.0	
F800:23	Gateway Address	MRW	0.0.0.0	
F800.24	DHCP Max Retries	MRW	0	
F800:25	TCP/IP TTL	MRW	128	
F800:26	TCP/IP UDP Checksum	MRW	TRUE	
- F800:27	TCP/IP TCP Timeout	MRW	30 Seconds	
F800:28	MultiCast TTL	MRW	1	
F800:29	MultiCast UDP Checksum	MRW	FALSE	
F800:2A	Forward Class3 to AmsPort	MRW	DISABLED	
F800:2B	Advanced Options	MRW	0x0000 (0)	
+ F900.0	Master Info	RO	>43<	





Finally we can set our FENAC_AEIPM encoders IP address to. To do that right click on Box1 (FENAC_AEIPM) and set the IP address as 192.168.2.101 then click OK. After this step the question mark on our encoder will disappear.

 Outputs Box 1 (FENAC_AEIPM) - No IP Address 	Change IP-Address	×
 Inputs Imputs Outputs Mappings 	IP-Address: 192 168 2 1	01 OK Cancel

Right-click on Box 1(FENAC_AEIPM) > Append I/O connection > Exclusive Owner to add connection to our project.

Open the Connection 1 and click on Inputs then press reload devices button. You sould see the Proccess Datas such as Position Alarm and Velocity. If you do not see the outputs, you should click on the 'Reload Devices' button above. (

Solution Explorer 🔹 म 🗙	TwinCAT Project23	₽X						
Solution Explorer (Ctrl+ş) Search Solution Explorer (Ctrl+ş) Solution TwinCAT Project23' (1 project) Solution Explorer (Ctrl+ş) Solution Explorer (Ctrl+ş) S	Name Fault Header Position Value Alarm Flag Velocity Value Velocity Value		Online 0x0000000 79810665 0x00 0x00 0	Type DWORD UDINT BYTE BYTE DINT	Size 4.0 1.0 1.0 4.0	>Addre 2.0 6.0 10.0 11.0 12.0	In/Out Input Input Input Input	Linked t



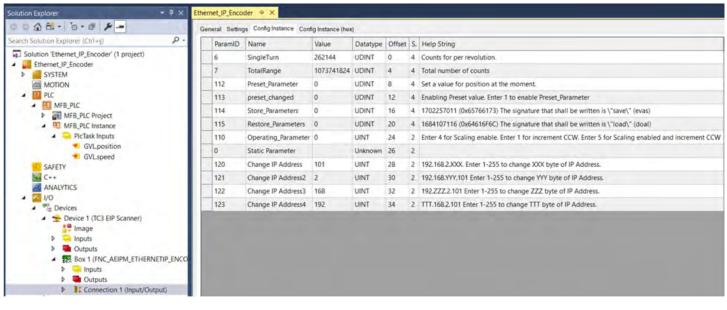


ETHERNET IP ENCODER OUTPUTS AND CONFIGURATION

Solution Explorer	• 4 ×	TwinCAT Project32	* X					
○ ○ ☆ ☆ - `o - @ ≯ -		Name	[X]	Online	Туре	Size	>Addre	In/Out
Search Solution Explorer (Ctrl+ş)	ρ.	Pault Header		0x00040000	DWORD	4.0	2.0	Input
Solution TwinCAT Project32' (1 project) Image: Transformed and the second and th		 Position Value Alarm Flag Warnin Flag Velocity Value 		2553251 0x00 0x00 0	UDINT BYTE BYTE DINT	4.0 1.0 1.0 4.0	6.0 10.0 11.0 12.0	Input Input Input

Here you can see the position value and Velocity Value changing when you turn the encoder shaft. These are the Process Data and it updates cyclically.

CHANGING THE RESOLUTION



As shown in the above picture Config Instance has the SingleTurn Value to configure revolution per span. You can set it to a new value and enable scaling option to configure new resolution per span. TotalRange parameter is also same but it limits the highes countable point (overflow point). Both of this SingleTurn and TotalTurn value to work you should enable scaling by setting Operating_Parameter's 2rd bit as 1. Operating_Parameter also configures the CW and CCW increment options. By setting zeroth bit of the Operating_Parameter you can configure the CW/CCW incrementations. 0 is CW and 1 is CCW so you should set it 1 for CCW.





CHANGING SINGLE-TOTAL TURN RESOLUTION EXAMPLE

In this example we set Scaling enable and CCW increment method by setting zeroth and second bits of Operating_Parameter which means setting it as 5. We also configured SingleTurn as 10 count and TotalRange as 100. As shown in the below we should see 10 counts changing for every span int the Position Value parameter. And It will overflows and return back to 0 when Position Value reaches its high limit as TotalRange.

		ig Instance (he	any .			
ParamID	Name	Value	Datatype	Offset	S.	Help String
6	SingleTurn	10 +	UDINT	0	4	Counts for per revolution.
7	TotalRange	100 ←	UDINT	4	4	Total number of counts
112	Preset_Parameter	0	UDINT	8	4	Set a value for position at the moment.
113	preset_changed	0	UDINT	12	4	Enabling Preset value. Enter 1 to enable Preset_Parameter
114	Store_Parameters	0	UDINT	16	4	1702257011 (0x65766173) The signature that shall be written is \"save\" (evas)
115	Restore_Parameters	0	UDINT	20	4	1684107116 (0x64616F6C) The signature that shall be written is \"load\" (doal)
110	Operating_Parameter	5)←	UINT	24	2	Enter 4 for Scaling enable. Enter 1 for increment CCW. Enter 5 for Scaling enabled and increment CCV
0	Static Parameter		Unknown	26	2	
120	Change IP Address	101	UINT	28	2	192.168.2.XXX. Enter 1-255 to change XXX byte of IP Address.
121	Change IP Address2	2	UINT	30	2	192.168.YYY.101 Enter 1-255 to change YYY byte of IP Address.
122	Change IP Address3	168	UINT	32	2	192.ZZZ.2.101 Enter 1-255 to change ZZZ byte of IP Address.
123	Change IP Address4	192	UINT	34	2	TTT.168.2.101 Enter 1-255 to change TTT byte of IP Address.

Solution Explorer	- 4 ×	TwinCAT Project32	Ф X					
0000		Name	[X]	Online	Туре	Size	>Addre	In/Out
Search Solution Explorer (CtrI+ş)		🔊 Fault Header		0x0000000a	DWORD	4.0	2.0	Input
 Solution 'TwinCAT Project32' (1 project) TwinCAT Project32 SYSTEM MOTION PLC SAFETY C++ ANALYTICS I/O Device 1 (TC3 EIP Scanner) Image Device 1 (TC3 EIP Scanner) Image Outputs Outputs Motion Solutions Inputs Outputs Inputs Outputs Inputs Outputs Inputs Outputs Inputs Outputs Outputs Outputs Inputs Outputs Outputs Outputs Outputs Outputs Outputs Outputs Mappings 		 Position Value Alarm Flag Warnin Flag Velocity Value 		20 0x00 0x00 -15	UDINT BYTE BYTE DINT	4.0 1.0 1.0 4.0	6.0 10.0 11.0 12.0	Input Input Input



EtherNet/IP

CHANGING PRESET PARAMETER

When you need to set a pirtucular physical (mechanical) position as the starting point you should preset this position to achive this.

In this example we change the Preset_Parameter as 100 to start from 100 counts. To do this we also set preset_changed value as 1. As you can see below the new Position Value is 100

TwinCAT Project32 🔹 🗙

ParamID	Name	Value	Datatype	Offset	Size [Bytes(.Bit.
9	SingleTurn	262144	UDINT	0	4
10	Operating_Parameterr	0	UINT	4	2
11	TotalRange	1073741824	UDINT	6	4
12	Preset_Parameter	100	UDINT	10	4
13	preset_changed	1	UDINT	14	4

[X]	Online	-			
	Onnie	Туре	Size	>Addre	In/Out
	0x00040000	DWORD	4.0	2.0	Input
	100	UDINT	4.0	6.0	Input
	0x00	BYTE	1.0	10.0	Input
	0x00	BYTE	1.0	11.0	Input
	0	DINT	4.0	12.0	Input
		100 0x00 0x00	100 UDINT 0x00 BYTE 0x00 BYTE	100 UDINT 4.0 0x00 BYTE 1.0 0x00 BYTE 1.0	100UDINT4.06.00x00BYTE1.010.00x00BYTE1.011.0





ONLINE PRESET MODE

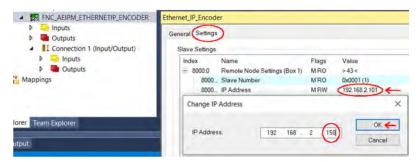
User also can set Preset Value when online. Click on Connection 1 then Outputs tabs, you can set Preset_Online Parameter.

		C_AEIPM_ETHERNETIP_ENCODER	Ethernet_IP_Enco	der							
Þ	_	Inputs	Name	[X]	Online	Туре	Size	>Addre	In/Out	Linked t	to
		Outputs Connection 1 (Input/Output)	Preset_Online	-	0	UDINT	4.0	2.0	Output		
-	Þ		Consumed Da	ata	0	UINT	2.0	6.0	Output		
	Þ	Dutputs -	Consumed Da	ata_1	0	UINT	2.0	8.0	Output		
🎦 Map	pings		1								
	"	Change Link		Set Value	Dialog			×	7		
	X	Clear Link(s)			-			_			
		Go To Link Variable	_	Dec:	(100)			ОК ←			
		Take Name Over from linked Varia	able	Hex	0×0000006+	4		Cancel			
		Display Mode	•	Float	1.4012985e	-43					
	×.	Delete	Del								
		Rename		Bool:	0	1	H	Hex Edit			
		Move Address		Binary:	64 00 00 00			4			
	→3	Online Write		Bit Size:	01 08	016 32	064 0	?			
	-3	Online Force							_		
	-7%	Release Force		Name	[X]	Online	Тур			>Addre	In/O
Ethernet_I	ø	Add to Watch		📌 Fault I		0x00000000	3.63			2.0	Inpu
		Remove from Watch		Positio	on Value	100	DIN	41 4	4.0	5.0	Inpu
Name Preset	0-1		UDINT 4.								

CHANGING IP ADDRESS

User can change dafault IP Address (**192.168.2.101**). Click on Connection 1 then Config Instance then enter value between 1 to 255 to set up the last byte of the IP Address. (**192.168.2.XXX**) You can change 4 bytes of full IP Address. After you enter desired IP Address , user need to store parameters. Next page (STORING PARAMETERS part) you can see how to store parameters.

Inputs Outputs	General Settings Config Instance Config Instance (hex)								
BR FNC_AEIPM_ETHERNETIP_ENCODER	ParamID	Name	Value	Datatype	Offset	Size [Bytes(.Bit	Help String		
Inputs	6	SingleTurn	262144	UDINT	0	4	Counts for per revolution.		
Outputs If Connection 1 (Input/Output)	7	TotalRange	1073741824	UDINT	4	4	Total number of counts		
D Inputs	112	Preset_Parameter	0	UDINT	8	4	Set a value for position at the moment.		
Outputs	113	preset_changed	0	UDINT	12	4	Enabling Preset value. Enter 1 to enable Preset_Para		
Mappings	114	Store_Parameters	0	UDINT	16	4	1702257011 (0x65766173) The signature that shall b		
	115	Restore_Parameters	0	UDINT	20	4	1684107116 (0x64616F6C) The signature that shall b		
	110	Operating_Parameter	0	UINT	24	2	Enter 4 for Scaling enable. Enter 1 for increment CC		
orer Team Explorer	120	Change IP Address	(101)	UINT	26	2	192.168.2.XXX. Enter 1-255 last byte of IP Address.		



After storing parameters, you need to restart ethernet IP device. Then click on Slave device's setting tab and enter new configured IP Address to be able to communicate with the slave device.



EtherNet/IP

STORING PARAMETERS

To Store parameters you should write 0x65766173 the signature which is actually "save" (evas).

In this example below we configure single turn as 10 and totalRange as 50 and scaling enabled by setting Operating_Parameter to 4. To store all this parameter to be able to save after power down situations we set Store_Parameters as 0x65766173.

nai Sewing	as Config Instance Config	Instance (hex)				
ParamID	Name	Value	Datatype	Offset	Size	Help String
6	SingleTurn ->(10	UDINT	0	4	Counts for per revolution.
7	TotalRange ->(50	UDINT	4	4	Total number of counts
112	Preset_Parameter	0	UDINT	8	4	Set a value for position at the moment.
113	preset_changed	0	UDINT	12	4	Enabling Preset value. Enter 1 to enable Preset_Parameter
114	Store_Parameters -><	1702257011	UDINT	16	4	1702257011 (0x65766173) The signature that shall be written is \"save\" (evas)
115	Restore_Parameters	0	UDINT	20	4	1684107116 (0x64616F6C) The signature that shall be written is \"load\" (doal)
110	Operating_Parameter	4)←	UINT	24	2	Enter 4 for Scaling enable. Enter 1 for increment CCW. Enter 5 for Scaling enabled and increment CCV
0	Static Parameter		Unknown	26	2	
120	Change IP Address	101	UINT	28	2	192.168.2.XXX. Enter 1-255 to change XXX byte of IP Address.
121	Change IP Address2	2	UINT	30	2	192.168.YYY.101 Enter 1-255 to change YYY byte of IP Address.
122	Change IP Address3	168	UINT	32	2	192.ZZZ.2.101 Enter 1-255 to change ZZZ byte of IP Address.
123	Change IP Address4	192	UINT	34	2	TTT.168.2.101 Enter 1-255 to change TTT byte of IP Address.

Reload button

After that we should click on Reload button to send this datas to our slave device in out case it is our encoder device.

Now our parameters saved inside of our Ethernet IP encoder. To test it we can restart the encoder by power down. After restart we should see the configurations from single turn and total turn values.

TwinCAT Project32	+ ×	Start Page			
Name	[X]	Online	Туре	Size	>Addre
Fault Header		0x0000000a	DWORD	4.0	2.0
Position Value		28	UDINT	4.0	6.0
Alarm Flag		0x00	BYTE	1.0	10.0
🔁 Warnin Flag		0x00	BYTE	1.0	11.0
Velocity Value		0	DINT	4.0	12.0



RESTORING PARAMETERS

If we need to go back to the factory default configuration parameters we should restore the parameters. Click on Restore defaults button to get the default parameter values from the eds file. After that enter 0x64616F6C to Restore_Parameters which is actually signature for "load" (doal).

ParamID	Name	Value	Datatype	Offset	Size [Bytes(.Bit
9	SingleTurn	0x40000	UDINT	0x0	4
10	Operating_Parameterr	0x0	UINT	0x4	2
11	TotalRange	0x40000000	UDINT	0x6	4
12	Preset_Parameter	0x0	UDINT	0xA	4
13	preset_changed	0x0	UDINT	0xE	4
14	Store_Parameters	0x0	UDINT	0x12	4
15	Restore_Parameters	0x64616F6C	UDINT	0x16	4

Restore defaults

Hex View

Reload button

Click on Reload button again to pass this info to our encoder. After that you can see the factory configuration like from below image.

TwinCAT Project32	+ ×	Start Page			
Name	[X]	Online	Туре	Size	>Addre Linked to
Fault Header		0x00040000	DWORD	4.0	2.0
Position Value		3375963	UDINT	4.0	6.0
🔁 Alarm Flag		0x00	BYTE	1.0	10.0
🔁 Warnin Flag		0x00	BYTE	1.0	11.0
Velocity Value		0	DINT	4.0	12.0

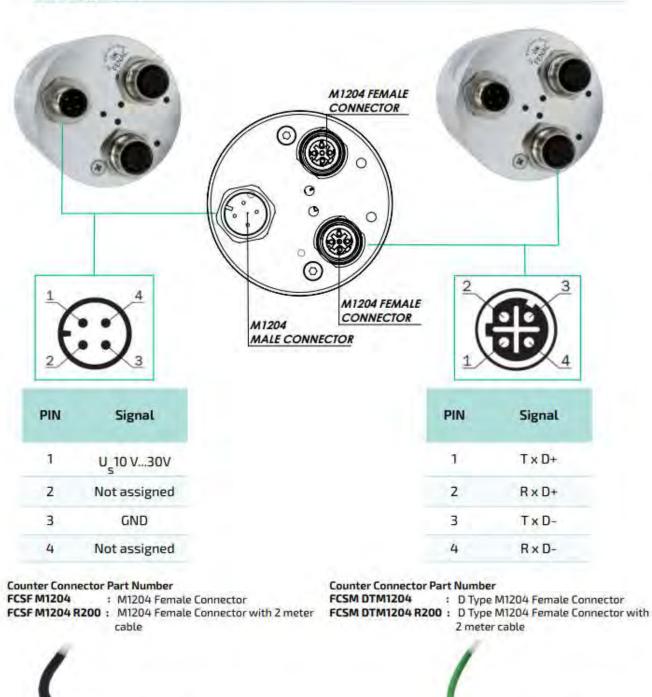






4. Connector & Pin Assignment

Pin Assignment



www.fenac.com.tr