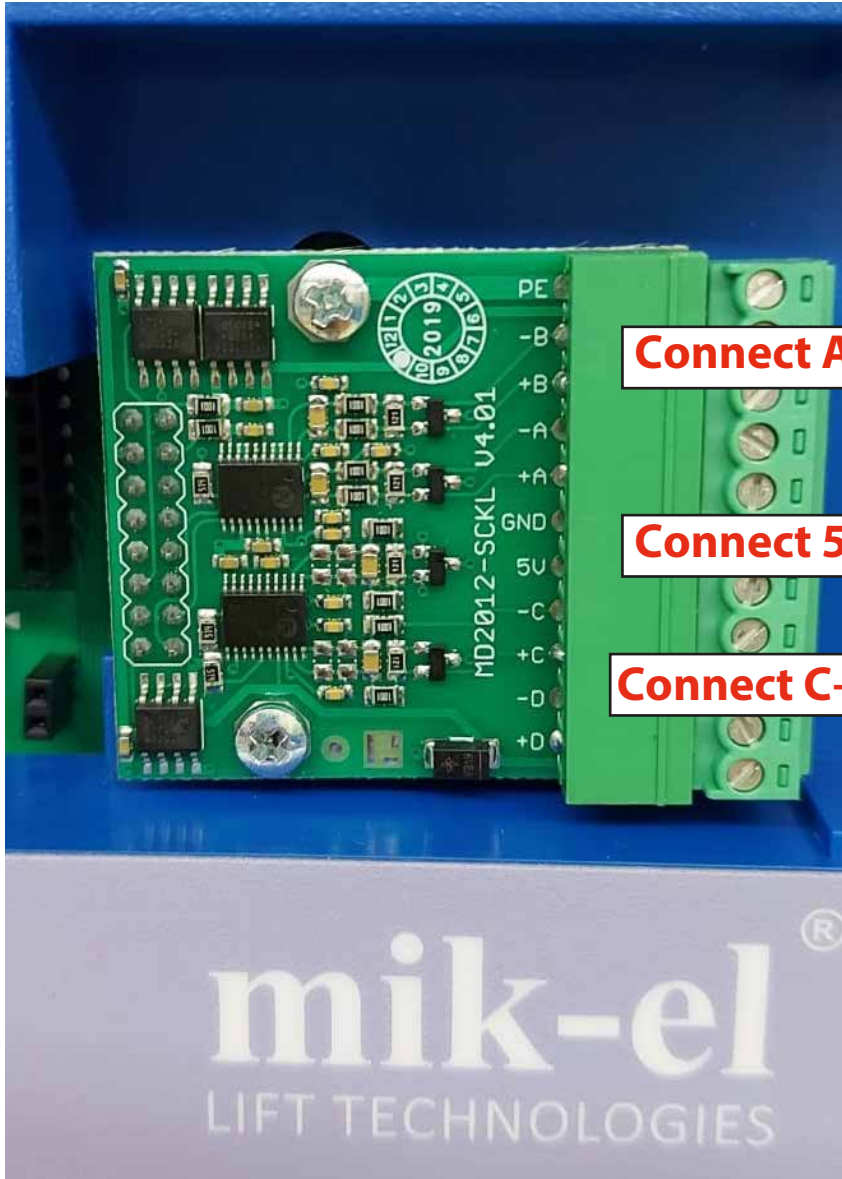


1 Connect 5V and 0V. Do not connect 24V!



Connect A+, A-, B+, B- channels

Connect 5V and 0V.

Connect C+, C-, D+, D- channels.

2 Color Codes

FNC SC 2048 - R700CH		V1.5	FENAC	CE
VDC	KAHVE (Brown)	C	MAV (Blue)	
GND	BEYAZ (White)	C-	MAV -SİYAH (Blue-Black)	
A	YEŞİL (Green)	D	TURUNCU (Orange)	
A-	YEŞİL-SİYAH (Green-Black)	D-	TURUNCU-SİYAH (Orange-Black)	
B	SARI (Yellow)	Z	GR (Gray)	
B-	SARI-SİYAH (Yellow-Black)	Z-	GR -SİYAH (Gray-Black)	

- 3 C Menu Drive Adjustments :** Select C10 Makine Motor option. Then pass to the Motor selecting part. Select Dişlisiz Sincos option. Adjustment is done.



- 4 Encoder Shock Value:** Input value is 2048.