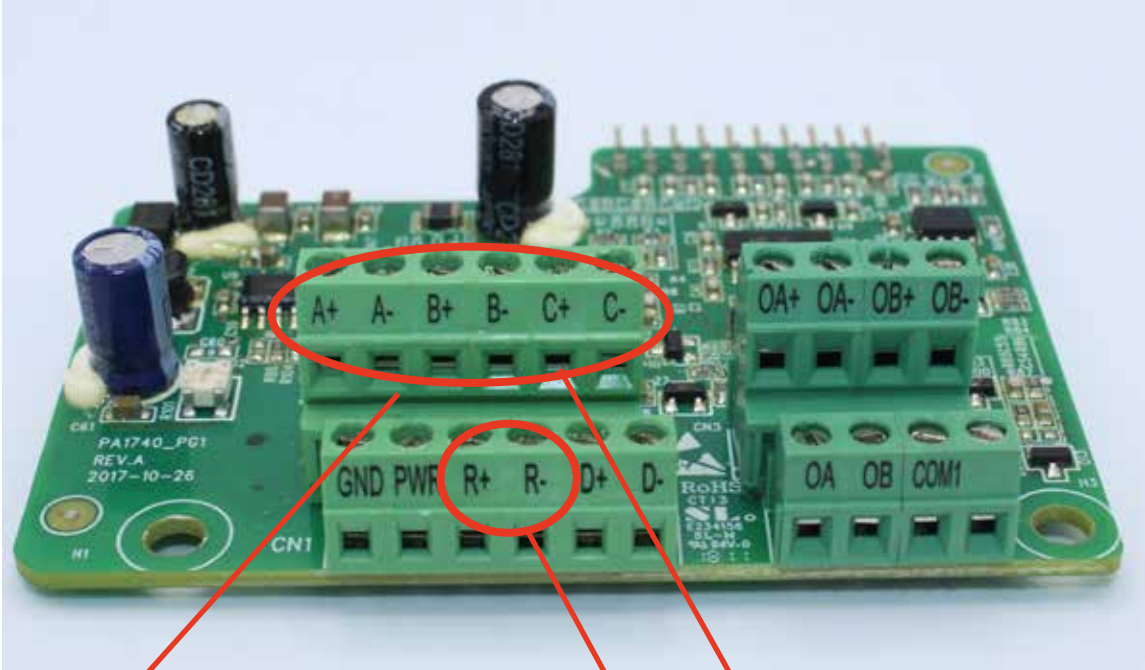


**1** Connect 5V and 0V. Do not connect 24V!



Connect A+, A-, B+, B- channels. Connect C+, C-, D+, D- channels.  
**Do not connect** R+, R- channels in İnvt drive.

**2** Color Codes

FNC SC 2048 - R700CH		V1.5	FENAC	CE
VDC	KAHVE (Brown)	C	MAVI (Blue)	
GND	BEYAZ (White)	C-	MAVI-SIYAH (Blue-Black)	
A	YESİL (Green)	D	TURUNCU (Orange)	
A-	YESİL-SIYAH (Green-Black)	D-	TURUNCU-SIYAH (Orange-Black)	
B	SARI (Yellow)	Z	GRI (Gray)	
B-	SARI-SIYAH (Yellow-Black)	Z-	GRI-SIYAH (Gray-Black)	

**3** **Selecting Encoder Type : Select 4: Sin/Cos Encoder option.**

P20.00 - ENKODER TİPİ  
4: SİN / COS ENKODER



P00.09-AUTO TUNING ŞEKLİ  
4: DİŞLİSİZ MAKİNA DURARAK TUNING  
(GEARLESS MACHINE TUNING)



AFTER ADJUSTING P00.09 YOU WILL SEE -RUN- ON THE SCREEN THEN YOU MUST PULLED MOTOR CONTACTORS. PRESS RUN BUTTON. WHEN YOU SEE -END- ON DISPLAY RELEASE CONTACTORS. TUNNING IS DONE.